
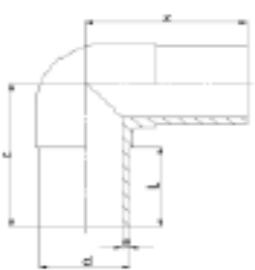

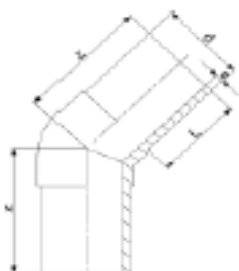


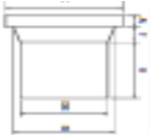
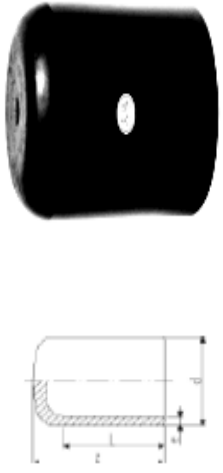
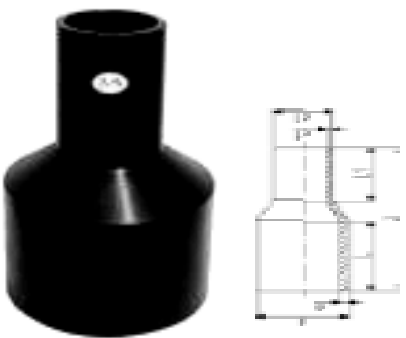


## ИНЖЕКЦИОННО ЛЯТИ ФАСОННИ ЧАСТИ С ДЪЛГО РАМО РЕ100 ЗА ЧЕЛНО ЗАВАРЯВАНЕ

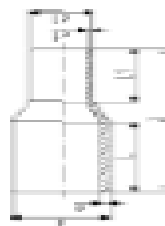
КОЛЯНО 90°	D	Стандарт	SDR17 / 13.6	SDR11
	mm		PN10	PN16
 	50	БДС EN 12201-3:2011 +A1:2013		+
	63		+	+
	75		+	+
	90		+	+
	110		+	+
	125		+	+
	140		+	+
	160		+	+
	180		+	+
	200		+	+
	225		+	+
	250		+	+
	280		+	+
	315		+	+
	355		+	
	400		+	+
	450		+	+
500	+	+		
560	+	+		
630	+	+		
КОЛЯНО 45°	D	Стандарт	SDR17 / 13.6	SDR11
 	mm		PN10	PN16
	63	БДС EN 12201-3:2011 +A1:2013	+	+
	75		+	+
	90		+	+
	110		+	+
	125		+	+
	140		+	+
	160		+	+
	180		+	+
	200		+	+
	225		+	+
	250		+	+
	280		+	+
	315		+	+
	355		+	+
	400		+	+
	450		+	+
500	+		+	
560	+	+		
630	+	+		

КОЛЕНА 7° – 11° – 15° – 22° – 30°	D	Стандарт	SDR17 / 13.6	SDR11
	mm		PN10	PN16
 <p>Възможни и други ъгли</p>	90	БДС EN 12201-3:2011 +A1:2013	+	+
	110		+	+
	125		+	+
	140		+	+
	160		+	+
	180		+	+
	200		+	+
	225		+	+
	250		+	+
КОЛЯНО 60°	D	Стандарт	SDR17 / 13.6	SDR11
mm	PN10		PN16	
	90	БДС EN 12201-3:2011 +A1:2013	+	
	110		+	
	125		+	
	140		+	
	160		+	
	180		+	
	200		+	
	225		+	
	250		+	
ТРОЙНИК	D	Стандарт	SDR17 / 13.6	SDR11
mm	PN10		PN16	
	50	БДС EN 12201-3:2011 +A1:2013		+
	63		+	+
	75		+	+
	90		+	+
	110		+	+
	125		+	+
	140		+	+
	160		+	+
	180		+	+
	200		+	+
	225		+	+
	250		+	+
	280		+	+
	315		+	+
	355		+	+
	400		+	+
	450		+	+
500	+	+		
560	+	+		
630	+	+		

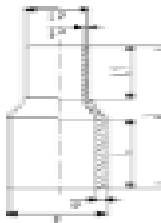
КРЪСТАЧ	D	Стандарт	SDR17 / 13.6	SDR11
	mm		PN10	PN16
	63	БДС EN 12201-3:2011 +A1:2013		+
	90		+	+
	110		+	+
	125			+
	140			+
	160		+	+
	180			+
	200		+	+
	225		+	+
	250		+	
	315		+	
	355		+	
	ФЛАНШОВ НАКРАЙНИК		D	Стандарт
	mm	PN10	PN16	
 	20	БДС EN 12201-3:2011 +A1:2013		+
	25			+
	32			+
	40			+
	50			+
	63		+	+
	75		+	+
	90		+	+
	110		+	+
	125		+	+
	140		+	+
	160		+	+
	180		+	+
	200		+	+
	225		+	+
	250		+	+
	280		+	+
	280 късо рамо		+	
	315		+	+
	315 късо рамо		+	
	355		+	+
	400		+	+
	450		+	+
	500		+	+
	560		+	+
	630		+	
	710		+	
800	+			
900	+			
1000	+			
1200	+			

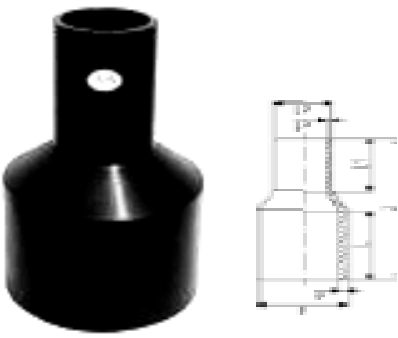

КАПА	D	Стандарт	SDR17 / 13.6	SDR11	
	mm		PN10	PN16	
	20	БДС EN 12201-3:2011 +A1:2013		+	
	25			+	
	32				+
	40				+
	50				+
	63			+	+
	75			+	+
	90			+	+
	110			+	+
	125			+	+
	140			+	+
	160			+	+
	180			+	+
	200			+	+
	225			+	+
	250			+	+
	280			+	+
	315			+	+
	355			+	
	400			+	
	450			+	
	500			+	
	560			+	
	630			+	
710		+			
800		+			
900		+			
1000		+			
1200		+			
НАМАЛИТЕЛ	D	d	SDR17 / 13.6	SDR11	
	mm	mm	PN10	PN16	
	63	25		+	
	63	32			+
	63	40			+
	63	50			+
	75	32			+
	75	50		+	+
	75	63		+	+
	90	32			+
	90	40		+	+
	90	50		+	+
	90	63		+	+
90	75		+	+	

НАМАЛИТЕЛ	D	d	SDR17 / 13.6	SDR11
	mm	mm	PN10	PN16
	110	40	+	+
	110	50	+	+
	110	63	+	+
	110	75	+	+
	110	90	+	+
	125	50	+	
	125	63	+	+
	125	75	+	
	125	90	+	+
	125	110	+	+
	140	63	+	+
	140	75	+	
	140	90	+	+
	140	110	+	+
	140	125	+	+
	160	32		+
	160	63	+	+
	160	75	+	+
	160	90	+	+
	160	110	+	+
	160	125	+	+
	160	140	+	+
	180	75	+	
	180	90	+	+
	180	110	+	+
	180	125		+
	180	140	+	+
	180	160	+	+
	200	63	+	+
	200	75	+	
	200	90	+	+
	200	110	+	+
	200	125	+	+
	200	140	+	
	200	160	+	+
	200	180	+	+
	225	63	+	
	225	75	+	
	225	90	+	+
	225	110	+	+
	225	125	+	
	225	160	+	+

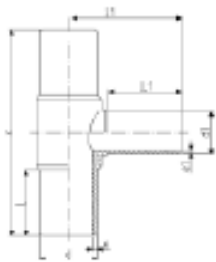


НАМАЛИТЕЛ	D	d	SDR17 / 13.6	SDR11
	mm	mm	PN10	PN16
	225	180	+	+
	225	200	+	+
	250	75	+	
	250	90	+	+
	250	110	+	+
	250	125	+	+
	250	160	+	+
	250	200	+	+
	250	225	+	+
	280	110	+	
	280	160	+	+
	280	180		+
	280	200	+	+
	280	225	+	+
	280	250	+	+
	315	90	+	+
	315	110	+	+
	315	160	+	+
	315	180	+	+
	315	200	+	+
	315	225	+	+
	315	250	+	+
	315	280	+	+
	355	110	+	
	355	160	+	
	355	200	+	
	355	250	+	
	355	280	+	
	355	315	+	
	400	110	+	
	400	160	+	
	400	200	+	+
	400	225	+	
	400	250	+	+
	400	280	+	
	400	315	+	+
	400	355	+	+
	450	200	+	
	450	250	+	
	450	315	+	
	450	355	+	
	450	400	+	
	500	200	+	
	500	250	+	



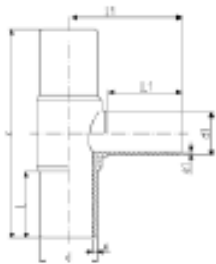
НАМАЛИТЕЛ	D	d	SDR17 / 13.6	SDR11
	mm	mm	PN10	PN16
	500	315	+	
	500	400	+	
	500	450	+	
	560	500	+	
	630	315	+	
	630	400	+	
	630	500	+	
	710	630	+	
	800	710	+	
ТРОЙНИК - НАМАЛИТЕЛ	D	d	SDR17 / 13.6	SDR11
	mm	mm	PN10	PN16
	50	32		+
	63	25		+
	63	32		+
	63	40		+
	63	50	+	+
	75	32		+
	75	40		+
	75	50	+	+
	75	63	+	+
	90	32		+
	90	40		+
	90	50	+	+
	90	63	+	+
	90	75	+	+
	110	32		+
	110	40		+
	110	50	+	+
	110	63	+	+
	110	75	+	+
	110	90	+	+
	125	63	+	+
	125	75	+	+
	125	90	+	+
	125	110	+	+
	140	63	+	+
	140	75		+
	140	90		+
	140	110	+	+
140	125	+	+	
160	63	+	+	
160	75	+	+	
160	90	+	+	

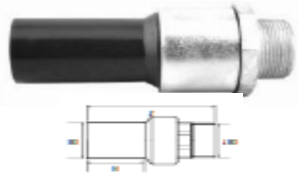
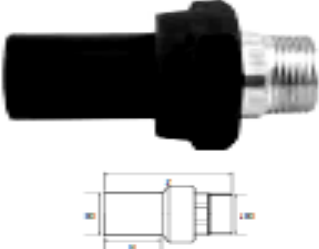
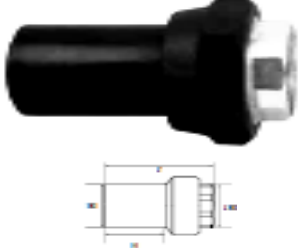


ТРОЙНИК - НАМАЛИТЕЛ	D	d	SDR17 / 13.6	SDR11
	mm	mm	PN10	PN16
	160	110	+	+
	160	125	+	+
	180	63	+	
	180	75	+	
	180	90	+	+
	180	110	+	+
	180	125	+	+
	180	140	+	+
	180	160	+	+
	200	63	+	+
	200	75	+	+
	200	90	+	+
	200	110	+	+
	200	125	+	+
	200	160	+	+
	225	63	+	
	225	75	+	
	225	90	+	+
	225	110	+	+
	225	160	+	+
	225	180		+
	225	200	+	
	250	63	+	
	250	75	+	
	250	90	+	+
	250	110	+	+
	250	125	+	+
	250	160	+	+
	250	180		+
	250	200	+	+
	280	90	+	+
	280	110	+	+
	280	125		+
	280	160	+	+
	280	200	+	
	280	225	+	+
	280	250	+	+
	315	75	+	+
	315	90	+	+
	315	110	+	+
	315	160	+	+
	315	180		+
	315	200	+	+
	315	225	+	+
	315	250	+	+
	315	280	+	+
	355	110	+	







ТРОЙНИК - НАМАЛИТЕЛ	D	d	SDR17 / 13.6	SDR11
	mm	mm	PN10	PN16
	355	160	+	
	355	200	+	
	355	250	+	
	355	315	+	
	400	110	+	
	400	160	+	
	400	200	+	
	400	250	+	
	400	315	+	+
	400	355	+	
	450	110	+	
	450	160	+	
	450	200	+	
	450	250	+	
	450	315	+	+
	450	400	+	+
	500	110	+	
	500	160	+	
	500	200	+	
	500	250	+	
	500	315	+	+
	500	400	+	+
	500	450	+	
	560	110	+	
	560	160	+	+
	560	180		
	560	200	+	
	560	250	+	+
	560	315	+	+
	560	355		+
	560	400	+	+
	560	450	+	
	560	500	+	
	630	110	+	
	630	160	+	
	630	180		
	630	200	+	
	630	250	+	
	630	315	+	
	630	400	+	+
	630	450	+	
	630	500	+	+



<b>ПРЕХОД</b> външна стоманена поцинкована резба	<b>D</b>	<b>Z</b>	<b>SDR17 / 13.6</b>	<b>SDR11</b>
	mm	inch	PN10	PN16
	32	1"		+
	40	1 1/4"		+
	50	1 1/2"		+
	63	2"		+
<b>ПРЕХОД</b> външна месингова резба	<b>D</b>	<b>Z</b>	<b>SDR17 / 13.6</b>	<b>SDR11</b>
	mm	inch	PN10	PN16
	20	1/2"		+
	25	3/4"		+
	32	1"		+
	40	1 1/4"		+
	50	1 1/2"		+
	63	2"		+
	90	3"		+
<b>ПРЕХОД</b> вътрешна месингова резба	<b>D</b>	<b>Z</b>	<b>SDR17 / 13.6</b>	<b>SDR11</b>
	mm	inch	PN10	PN16
	20	1/2"		+
	25	3/4"		+
	32	1"		+
	40	1 1/4"		+
	50	1 1/2"		+
	63	2"		+
	90	3"		+
<b>ТРОЙНИК</b> с отклонение външна месингова резба	<b>D</b>	<b>Z</b>	<b>SDR17 / 13.6</b>	<b>SDR11</b>
	mm	inch	PN10	PN16
	90	3/4"		+
	90	1"		+
	90	2"		+
	110	3/4"		+
	110	1"		+
	110	2"		+
	160	2"		+
	200	2"		+
<b>ТРОЙНИК</b> с отклонение на вътрешна месингова резба	<b>D</b>	<b>Z</b>	<b>SDR17 / 13.6</b>	<b>SDR11</b>
	mm	inch	PN10	PN16
	90	3/4"		+
	90	1"		+
	90	2"		+
	110	3/4"		+
	110	1"		+
	110	2"		+
	160	2"		+
	200	2"		+

**СЕГМЕНТНО ЗАВАРЕНИ ФАСОННИ ЧАСТИ С ДЪЛГО РАМО РЕ100 ЗА ЧЕЛНО ЗАВАРЯВАНЕ**

<b>ДЪГИ</b> 7° – 11° – 15° – 22° – 30°	D	<b>Стандарт</b>	SDR17 / 13.6	SDR11
	mm		PN10	PN16
 <p><i>Възможни и други ъгли</i></p>	280	БДС EN 12201-3:2011 +A1:2013	+	+
	315		+	+
	355		+	+
	400		+	+
	450		+	+
	500		+	+
	560		+	+
	630		+	+
	710		+	+
	800		+	+
	900		+	+
	1000		+	+
	1200		+	+
<b>ДЪГИ 45° – 60°</b>	D	<b>Стандарт</b>	SDR13.6	SDR11
mm	PN10		PN12.5	
	280	БДС EN 12201-3:2011 +A1:2013	+	+
	315		+	+
	355		+	+
	400		+	+
	450		+	+
	500		+	+
	560		+	+
	630		+	+
	710		+	+
	800		+	+
	900		+	+
	1000		+	+
	1200		+	+
<b>ДЪГА 90°</b>	D	<b>Стандарт</b>	SDR13.6	SDR11
mm	PN10		PN12.5	
	710	БДС EN 12201-3:2011 +A1:2013	+	+
	800		+	+
	900		+	+
	1000		+	+
	1200		+	+